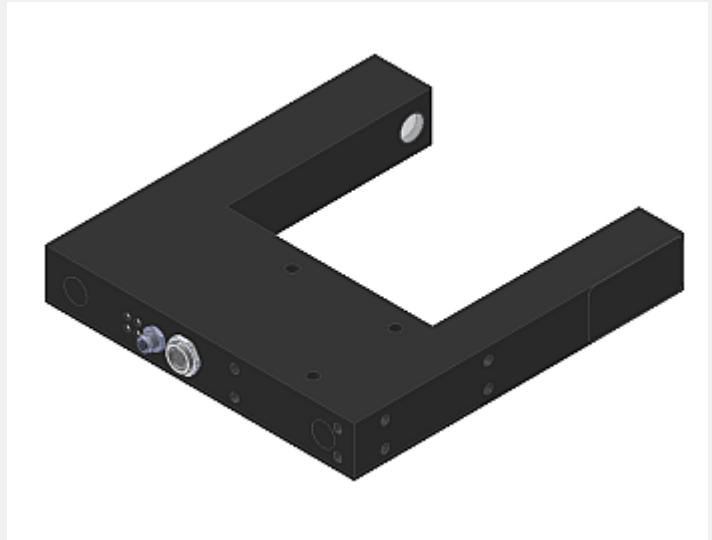


L-LAS Series

▶ L-LAS-TB-F-6x1-100/100-CL L-LAS-TB-F-1x6-100/100-CL

- Line laser <math><0.4\text{ mW}</math>, wave length 670 nm, laser class 1
- Visible laser line, typ. 6 mm x 1 mm
- Measuring range typ. 6.4 mm
- Resolution typ. 2 μm
- Transmitter/receiver distance 100 mm
- Integrated interference filter
- CCD line detector with 512 pixel, 4096 subpixel (8-fold)
- RS232 interface (USB or Ethernet adaptor is available)
- 2 digital inputs, 2 digital outputs
- 1 analog voltage output 0 ... +10V
(optional: in addition 1 analog current output 4 ... 20mA)
- Switching state indication by 4 two-color LEDs (red/grn, yel/grn)
- Compact aluminum housing



Design

Product name:

L-LAS-TB-F-6x1-100/100-CL

L-LAS-TB-F-6x1-100/100-4/20-CL

L-LAS-TB-F-1x6-100/100-CL

L-LAS-TB-F-1x6-100/100-4/20-CL

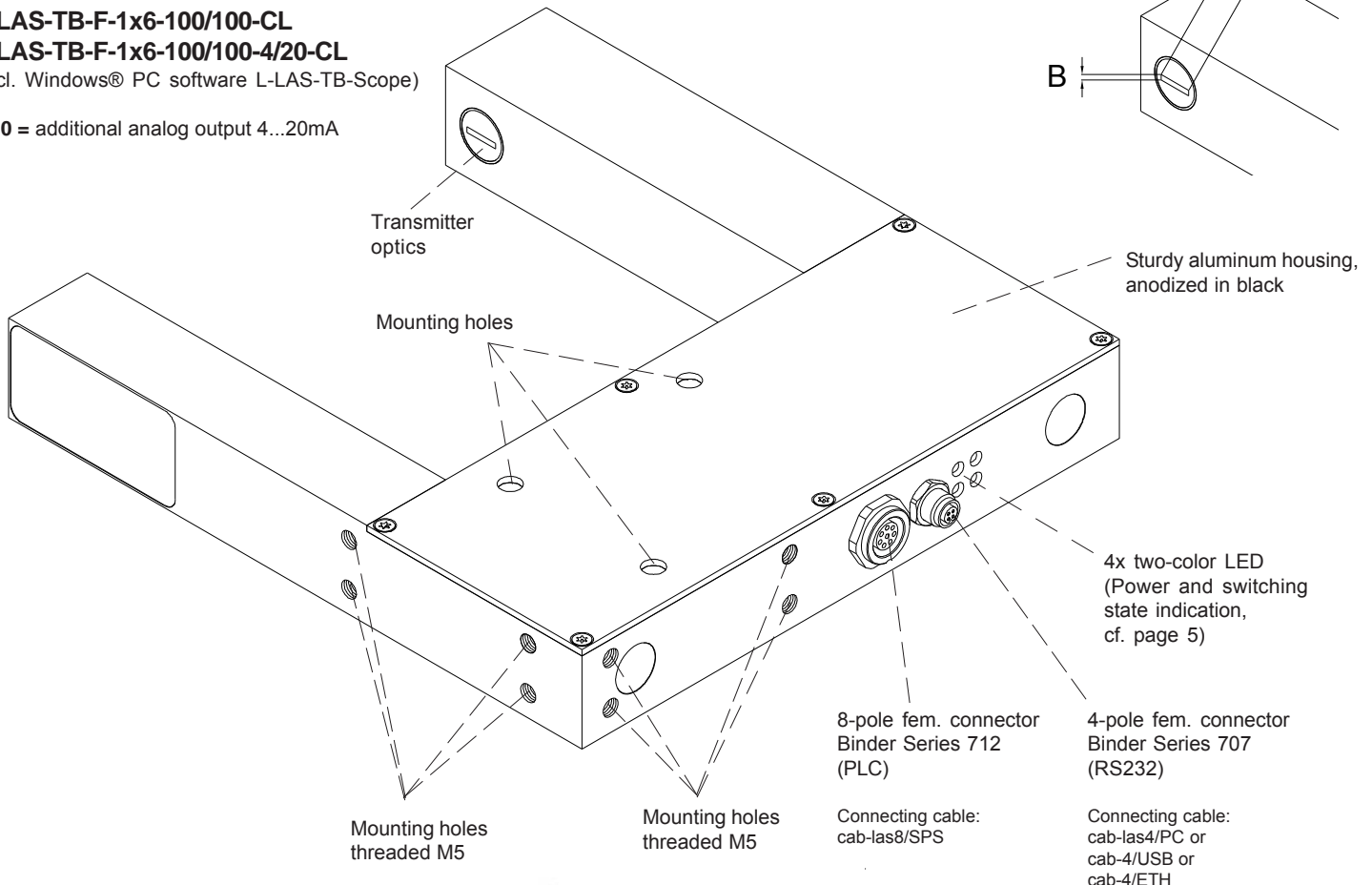
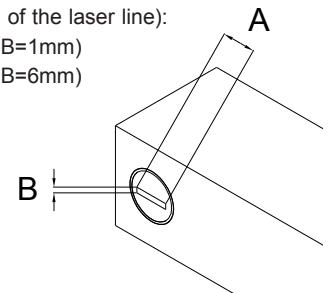
(incl. Windows® PC software L-LAS-TB-Scope)

4/20 = additional analog output 4...20mA

AxB (position of the laser line):

6x1 (A=6mm, B=1mm)

1x6 (A=1mm, B=6mm)

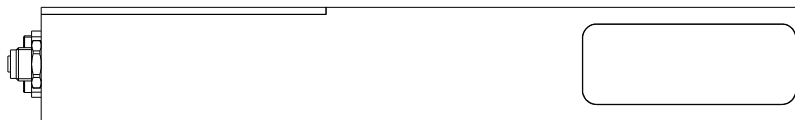
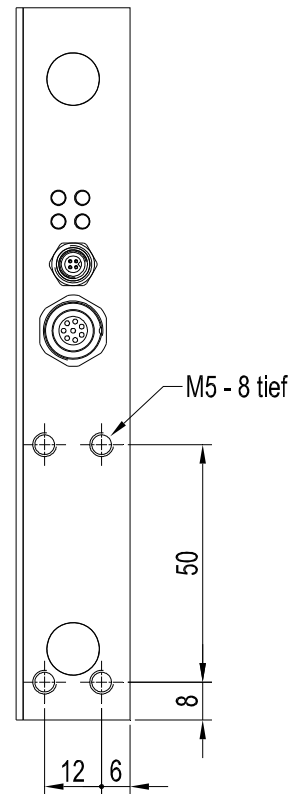
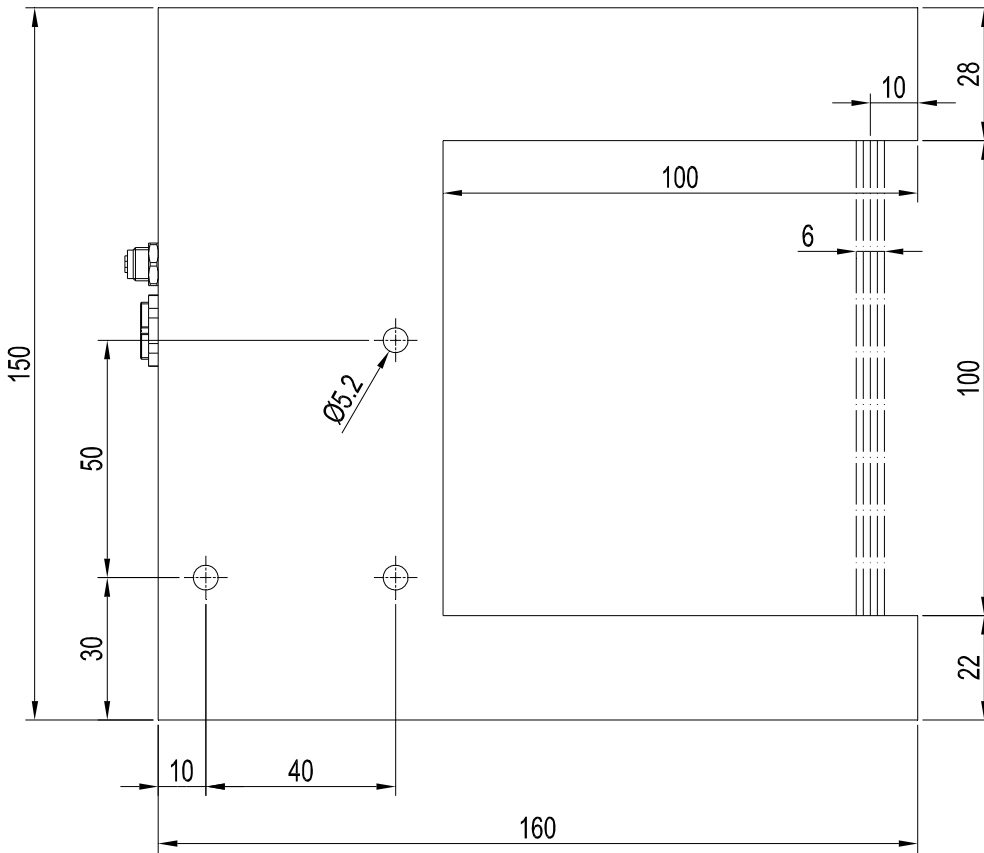
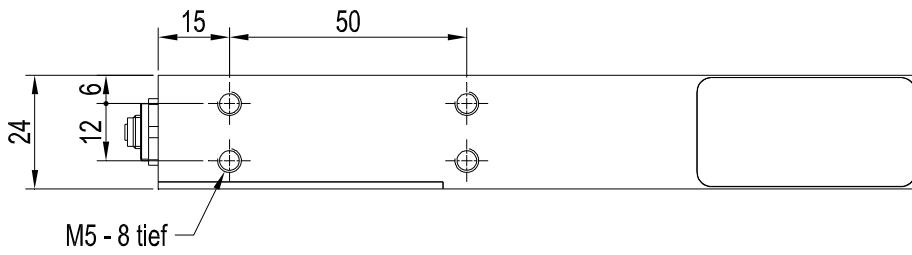




Technical Data

Model	L-LAS-TB-F-6x1-100/100-CL L-LAS-TB-F-1x6-100/100-CL	L-LAS-TB-F-6x1-100/100-4/20-CL L-LAS-TB-F-1x6-100/100-4/20-CL
Laser	Semiconductor laser, 670 nm, DC-operation, < 0.4 mW max. opt. power, laser class 1 acc. to DIN EN 60825-1. The use of these laser sensors therefore requires no additional protective measures.	
Working distance	Distance transmitter/receiver: 100 mm (= fork width)	
Measuring range	typ. 6.4 mm	
Resolution	typ. 2 µm	
Reproducibility	typ. ± 2 µm	
Linearity	typ. 0.1% FSR (full scale range)	
Optical filter	Interference filter	
Analog output (1x or 2x)	1x analog voltage output: 0 ... +10V	1x analog current output: 4 ... 20mA 1x analog voltage output: 0 ... +10V
Digital outputs (2x) (OUT0, OUT1)	OUT0: (-) Measuring value < lower tolerance threshold OUT1: (+) Measuring value > upper tolerance threshold pnp bright-switching/npn dark-switching or pnp dark-switching/npn bright-switching, adjustable under Windows®, 100 mA, short-circuit proof	
Digital inputs (2x) (IN0, IN1)	IN0: Extern trigger, IN1: Teach/Reset (double function) input voltage +Ub/0V, with protective circuit	
Voltage supply	+24 VDC (± 10%)	
Sensitivity setting	adjustable under Windows® via PC	
Laser power correction	adjustable under Windows® via PC	
Current consumption	typ. 200 mA	
Enclosure rating	Electronics: IP54, optics: IP67	
Operating temperature range	-10°C ... +50°C	
Storage temperature range	-20°C ... +85°C	
Housing material	aluminum, anodized in black	
Housing dimensions	LxWxH ca. 160 mm x 150 mm x 24 mm (without flange connectors)	
Connector type	8-pole circular female connector type Binder 712 (PLC/Power) 4-pole M5 circular female connector type Binder 707 (PC/RS232)	
LED display	LED red (+): measuring value > upper tolerance threshold LED green (ok): measuring value within tolerance window LED red (-): measuring value < lower tolerance threshold LED yellow: multifunctional	
EMC test acc. to	DIN EN 60947-5-2	
Scan frequency	max. 800 Hz	
Max. switching current	100 mA, short-circuit proof	
Interface	RS232, parameterisable under Windows®	
Connecting cable	connection to PC: cab-las4/PC or cab-4/USB or cab-4/ETH connection to PLC: cab-las8/SPS	
Output polarity	bright-/dark-switching, can be changed under Windows®	

Dimensions



All dimensions in mm



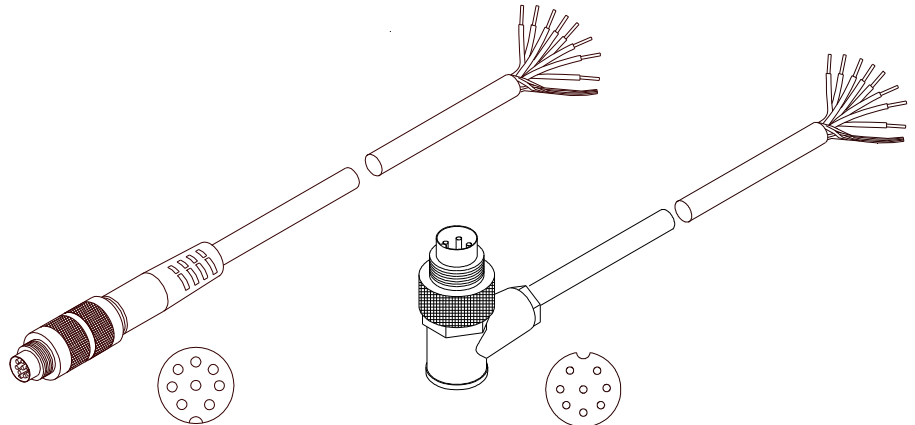
Connector Assignment

Connection to PLC:

8-pole fem. connector Binder Series 712

Pin:	Color:	Assignment:
1	white	GND (0V)
2	brown	+24VDC (± 10%)
3	green	IN0 (EXT TRIGGER)
4	yellow	IN1 (TEACH/RESET)
5	grey	OUT0 (-)
6	pink	OUT1 (+)
7	blue	GND (0V)
8	red	ANA (current 4 ... 20mA) ANA (voltage 0 ... +10V)

Connecting cable:
 cab-las8/SPS-(length) or
 cab-las8/SPS-w-(length) (angle type 90°)
 (standard length 2m)



cab-las8/SPS-...
 (max. length 25m, outer jacket: PUR)

cab-las8/SPS-w-...
 (max. length 25m, outer jacket: PUR)

Connection to PC:

4-pole fem. connector Binder Series 707

Pin:	Assignment:
1	+24VDC (+Ub, OUT)
2	GND (0V)
3	RxD
4	TxD

Connection via RS232 interface at the PC:

Connecting cable:
 cab-las4/PC-(length)
 cab-las4/PC-w-(length) (angle type 90°)
 (standard length 2m)

alternative:

Connection via USB interface at the PC:

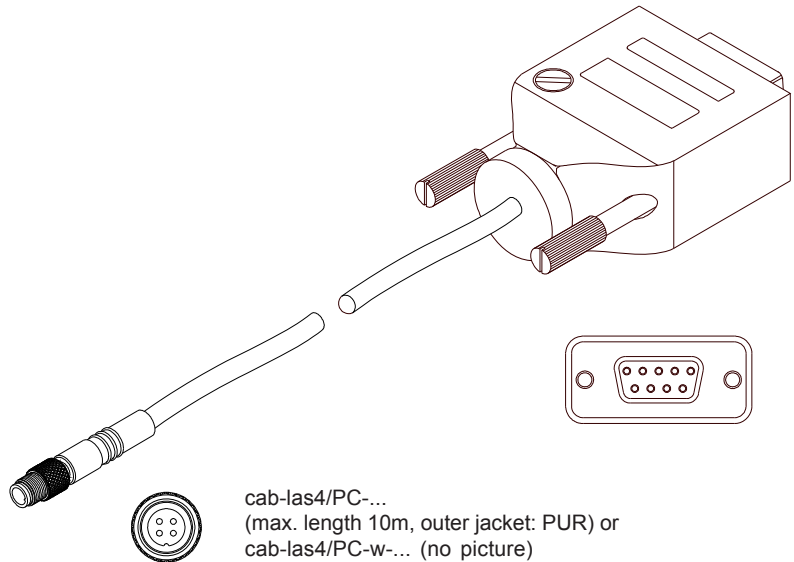
Connecting cable (incl. driver software):
 cab-4/USB-(length)
 cab-4/USB-w-(length) (angle type 90°)
 (standard length 2m)

alternative:

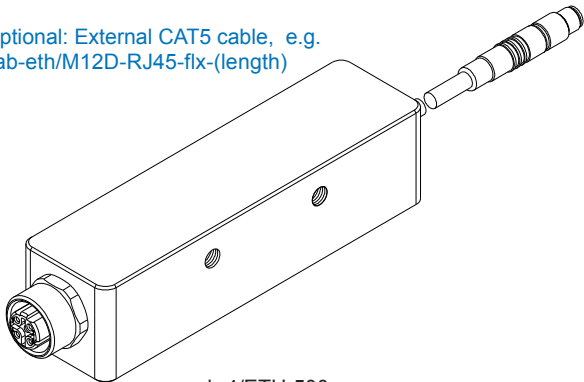
Connection to local network via Ethernet bus:

Adapter (incl. software „SensorFinder“):
 cab-4/ETH-500
 (standard length 0.5m)

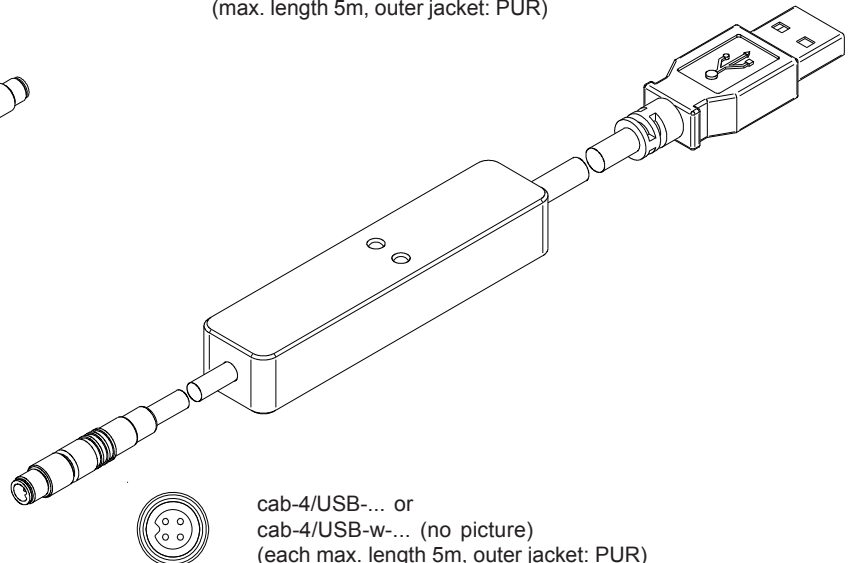
Optional: External CAT5 cable, e.g.
 cab-eth/M12D-RJ45-flx-(length)



cab-las4/PC-...
 (max. length 10m, outer jacket: PUR) or
 cab-las4/PC-w-... (no picture)
 (max. length 5m, outer jacket: PUR)



cab-4/ETH-500
 (length 0.5m, outer jacket: PUR)
 4-pole M12 fem. conn. (D-coded)
 for connection of an external
 CAT5 cable, e.g.
 cab-eth/M12D-RJ45-flx-(length)



cab-4/USB-... or
 cab-4/USB-w-... (no picture)
 (each max. length 5m, outer jacket: PUR)

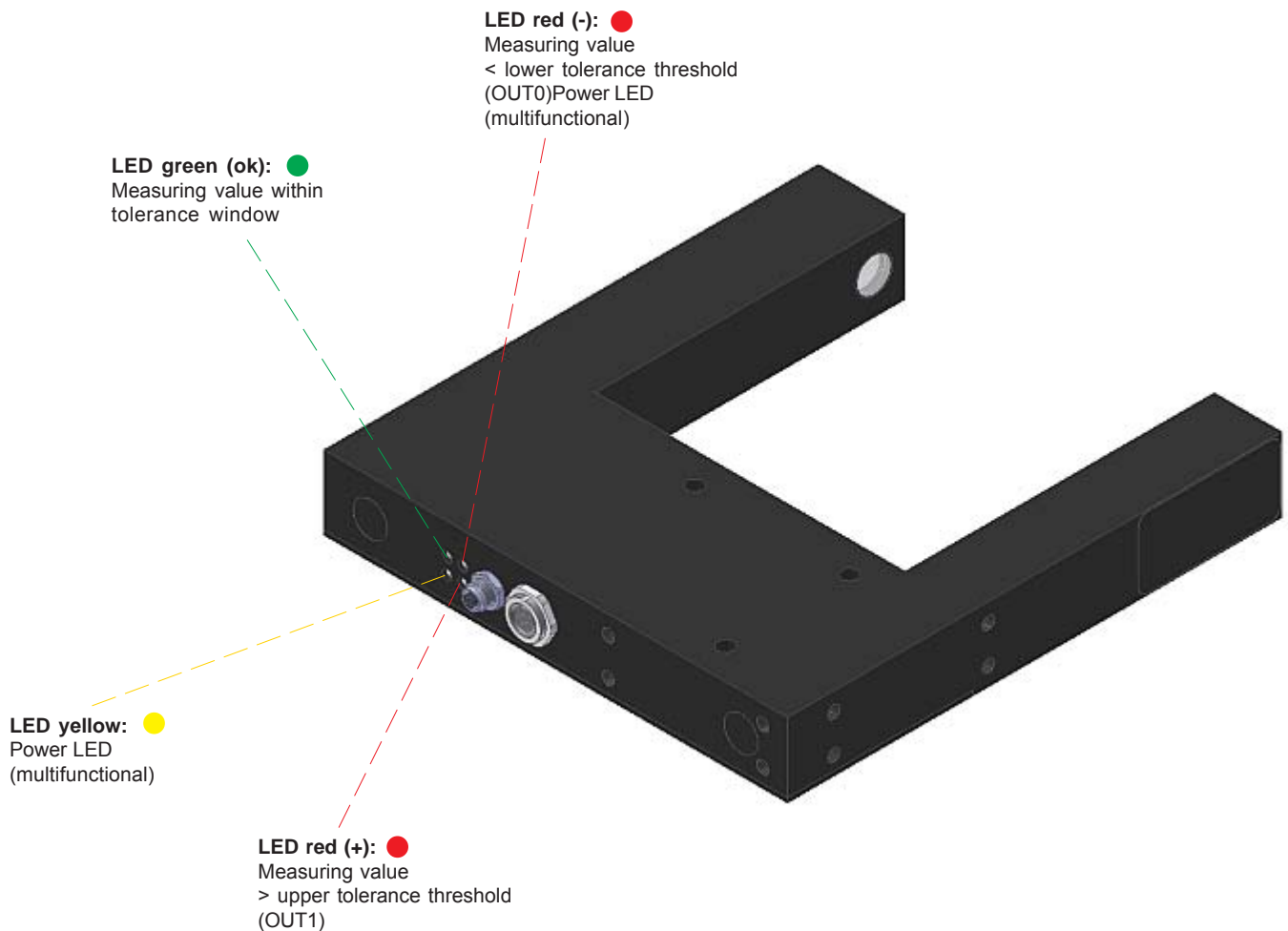




LED display:

(ok) ● ● (-)

Power ● ● (+)



The laser transmitter of L-LAS-TB Series comply with laser class 1 according to EN 60825-1. The accessible laser radiation is harmless under reasonably foreseeable conditions. The reasonably foreseeable conditions are kept during correct operation. The use of these laser transmitters therefore requires no additional protective measures.

The laser line sensors of L-LAS-TB Series are supplied with a laser warning label type „CLASS 1 LASER PRODUCT“.





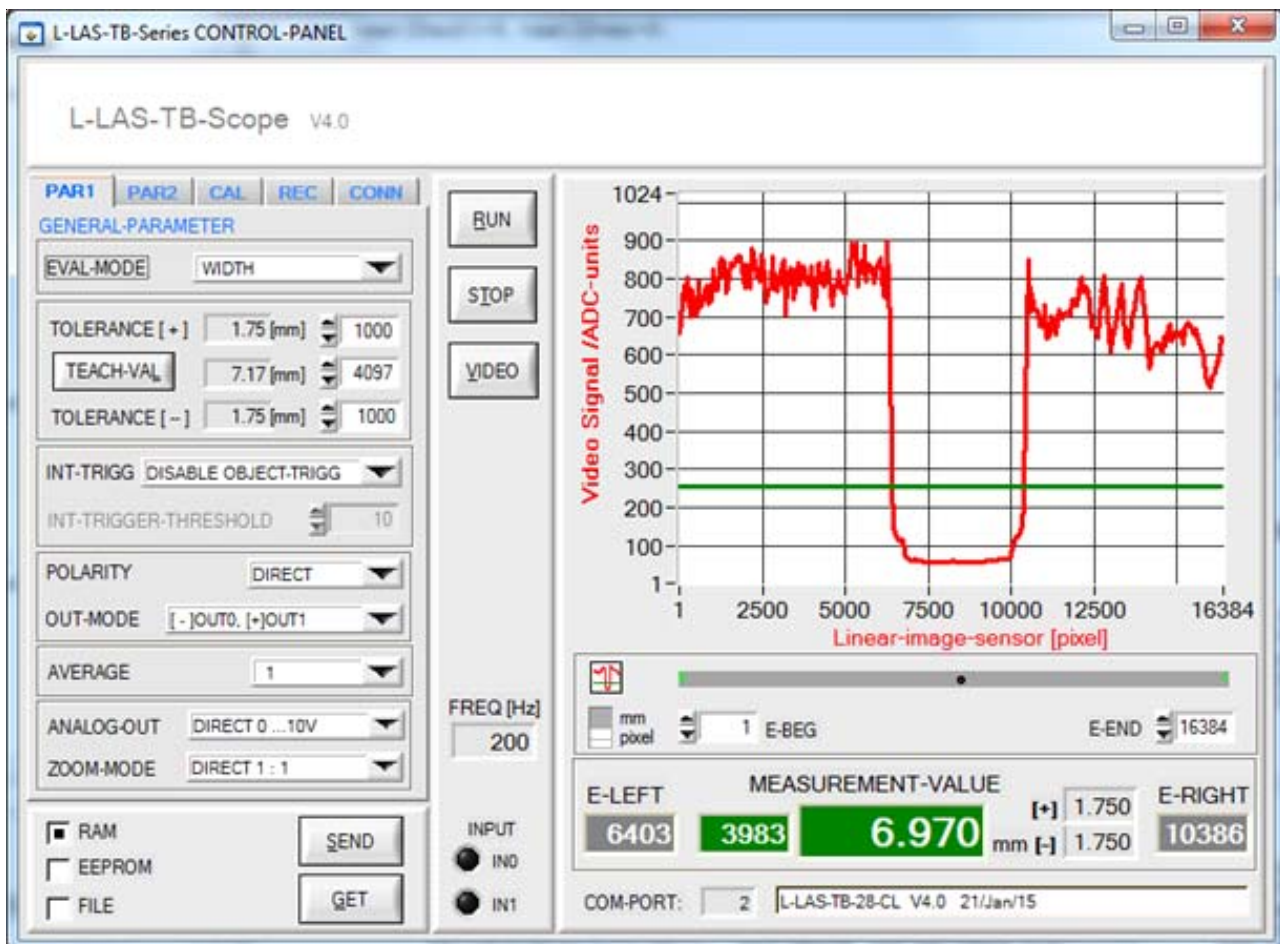
Parameterization

Windows® software L-LAS-TB-Scope:

The L-LAS-TB sensor can be easily parameterised with the Windows® user interface.

For this purpose the sensor is connected to the PC with the serial interface cable cab-las4/PC (or cab-las4/USB or SI-RS232/Ethernet-4). When parameterisation is finished, the PC can be disconnected again.

Windows® user interface:



With the help of the L-LAS-TB-Scope software the following settings can be made at the sensor:

- Setting of laser power and type of automatic power correction
- Polarity of digital outputs
- Different evaluation modes
- Start of the teach process by software button
- Setting of tolerance ranges for monitoring the measured value

Furthermore, various numerical and graphical measured quantities can be visualized with the L-LAS-TB-Scope software. For example, the raw data of the CCD line sensor can be displayed graphically and numerically.