

1. Inner diameter control of screw-nuts

The inner diameter of screw-nuts should be measured. For this purpose, a laser through-beam sensor type **L-LAS-TB-28-T-AL** (transmitter) in connection with **L-LAS-TB-28-R-AL** (receiver) is used. At this, the distance between transmitter and receiver is approximately 100mm and the screw-nuts are in the middle between transmitter and receiver. The inner diameter can be proper measured, as shown in the screen shots.







