



### 1. Glue line control on printed paper

The presence, amount and gaps of a glue line on printed paper should be detected. For this purpose a double contrast sensor type **SPECTRO-2-FIO-(IR2/IR)/(IR3/IR)** in connection with an optical fiber type **R-S-A3.0-(3.0)-1200-Y-67°-2P/2P** is used. Here, the distance from the optical fiber frontend to the object is approximately 5mm and the spot size at the object has a diameter of around 4mm. The presence as well as the amount and gaps of the glue line can be proper detected as shown in the screenshots.

