



1. Primer presence control on a black painted metal frame

The presence of a primer should be detected on a black painted metal frame. For this purpose a color sensor type **SPECTRO-3-100-COF-d6.0-CL** will be used. At this, the distance of the color sensor to the metal frame is approximately 100mm and the angle of the sensor to the vertical axis is around 60°. The primer can be properly detected as shown in the screen shots.

